

DRILL ROD

36" Lengths

Size in Inches	AISI TYPE			
	W-1	O-1	A-2	S-7
.062	X			
.125	X	X	X	
.140	X			
.156	X	X		
.172	X			
.187	X	X	X	
.250	X	X	X	X
.281		X		
.312	X	X	X	X
.375	X	X	X	
.438	X	X	X	
.500	X	X	X	
.563	X			
.625	X	X	X	
.687		X		
.750	X	X	X	
.875		X	X	
.937	X	X		
1.000	X	X	X	
1.062	X	X		
1.125	X	X		
1.250	X	X	X	
1.375		X	X	
1.500		X		
1.750		X		

Tool Steel Type	Prefix	Specific Types
Cold Work	W = Water Hardening O = Oil Hardening A = Medium Alloy Air Hardening D = High Carbon, High Chromium	W1, W2, W5 O1, O2, O6, O7 A2, A4, A6, A7, A8, A9, A10, A11 D2, D3, D4, D5, D7
Shock Resisting	S	S1, S2, S4, S5, S6, S7
Hot Work	H	H10 - H19 Chromium Types H20 - H39 Tungsten Types H40 - H59 Molybdenum Types
High Speed	M T	Molybdenum Types (M1, M2, M3-1, M3-2, M4, M6, M7, M10, M33, M34, M36, M41, M42, M46, M50 Tungsten Types (T1, T4, T5, T6, T8, T15)
Mold Steels	P	P6, P20, P21
Special Purpose	L and F Series	L2, L6